

Process Simulation Model for Biogas Production

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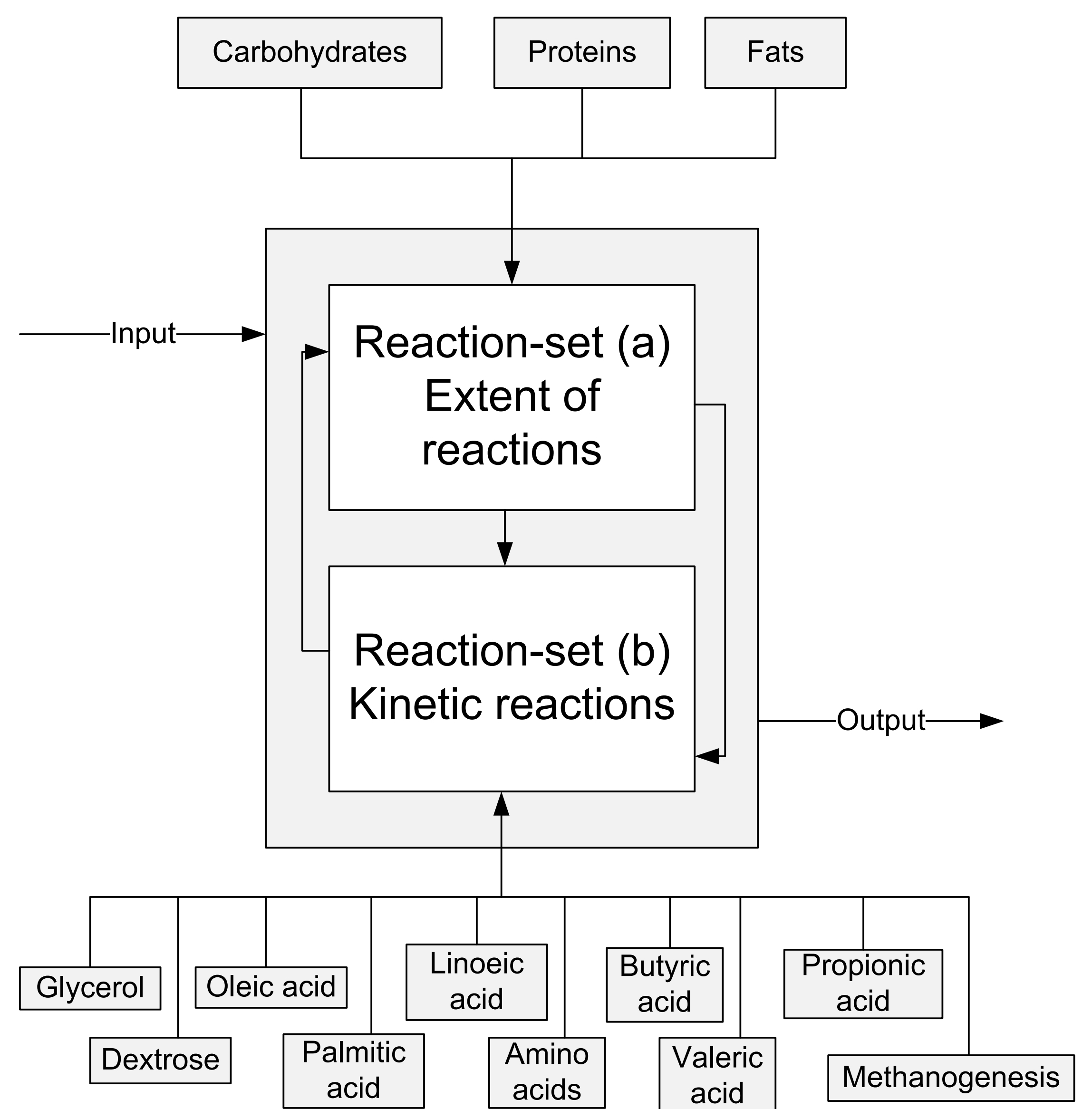
Introduction

- # Biogas contains CH₄ and CO₂, where methane can be used as an energy for producing heat, electricity and vehicle fuels.
- # New substrates (lignocelluloses, textile waste, feathers, etc.,) are now tested in lab-scale, however the behavior of these substrates in industrial process is not the same.
- # To study the industrial feasibility, intermediary metabolism in biogas production should be studied with industrial perspective.
- # Some models explained intermediary metabolism includes **BIOTREAT**, **ADM1**. However, no model covered the thermodynamics and kinetics in one model with industrial parameters like loading rate, retention time, pH, ammonia inhibition.

Model description

- # Model was designed using **AspenPlus**[®].
- # PSM includes intermediary reactions all four stages in biogas production.
- # Most of the substrates biogas potential can be determined using the proposed model.
- # It includes two reaction sets: (1) for hydrolysis reactions and (2) for acidogenic, acetogenic and methanogenic reactions.
- # Model is validated from previous research and industrial data.

Schematic diagram of the model



Model validation results

	Volume of the reactor	HRT (days)	Loading rate	TS (%)	VS (%)	Substrate	Experimental results	Simulation results	Difference (%)
Case 1	5 L	15	0.33 L/day	6	80	Cow manure	353.5 L/kg _{VS} /day	365.83 L/kg _{VS} /day	3.4
Case 2	5 L	15	3.0 g _{VS} /L/day	15	85	MSW	0.54 m ³ CH ₄ /kg _{VS} /day	0.473 m ³ CH ₄ /kg _{VS} /day	-12.4
Case 3	5 L	21	3.0 g _{VS} /L/day	13	87	70% MSW and 30% citrus waste	0.555 m ³ CH ₄ /kg _{VS} /day	0.537 m ³ CH ₄ /kg _{VS} /day	-3.2
Case 4	600 L	25	2.0 g _{VS} /L/day	10	90	MSW	401 L/kg _{VS} removed	448.76 L/kg _{VS} removed	11.9
Case 5	3000 m ³	21	150 m ³ /day	15	85	MSW	9600 m ³ /day	10176 m ³ /day	6.0
Case 6	3700 m ³	20	150 m ³ /day	12.5	95	75% slaughter house waste, 15% food waste and 10% cow manure	10959 m ³ /day	11694.6 m ³ /day	6.7
Case 7	30 L	8	230.4 g _{VS} /day	6.4	72	Pig manure	0.269 m ³ /kg _{VS}	0.268 m ³ /kg _{VS}	0.3

Conclusion

- # The difference between the model and the experimental data varied between $\pm 12\%$.
- # Process simulation model is a good predictor tool for biogas production from any substrates.

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